

# WF-8500-AD SERIES POWER CENTERS

WF-8540-AD | WF-8560-AD

(The Power Center model number is located on the door assembly label)







#### THE HEARTBEAT OF TODAY'S RVS

# ARTERRA DISTRIBUTION

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# **WARRANTY**

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Distributed by Arterra in the U.S.A. and Canada



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#### !WARNING!

Risk of Electrical Shock. Disconnect or isolate all power supplies before making electrical connections. More than one disconnection or isolation may be required to completely de-energize equipment. Contact with components carrying hazardous voltage can cause electric shock and may result in severe personal injury or death.

#### !IMPORTANT!

All wiring must conform to local, national, and regional regulations. Use copper conductors only for all wire connections. Do not exceed the electrical ratings for the WF-8500-AD or the equipment connected to it.

#### !CAUTION!

This product should be installed by an experienced technician. CAUTION and care must be taken when servicing this equipment. To prevent severe shock or electrocution, consult your servicing dealer.

## !WARNING!

This unit employs components that can produce arcs or sparks. To prevent fire or explosion, do not install in compartments containing batteries or flammable materials (LP gas). This product is NOT ignition protected.

### !CAUTION!

To prevent fire, do not cover or obstruct front cover ventilation openings. For continued protection against risk of fire or electric shock, replace faulty DC fuses and AC breakers with ones of the same type and ratings as are installed.

### !CAUTION!

When using a battery with the WF-8500 Series, follow battery maintenance procedures. Check the fluid level in any battery connected to RV charging system on a monthly basis.

# **GENERAL INFORMATION**WF-8500-AD Series Safety Features

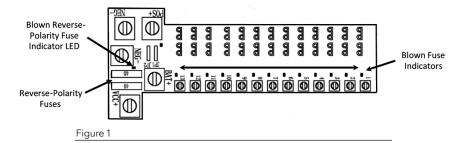
# REVERSE-POLARITY BATTERY PROTECTION

The WF-8500-AD Series Power Centers will charge the 12-volt House battery if installed. A battery does not have to be installed for WF-8500 Series converter operation. When a battery is installed, two reverse-polarity fuses are installed to protect the converter circuitry. The fuses are located along the bottom edge of the DC fuse board near the VCC+ lug. Refer to Figure 1 on the following page. This feature prevents permanent damage to the converter from a battery connected into the circuit backwards. Blown polarity fuses are indicated by an illuminated Red LED near the lugs. In addition to protecting the converter section, the reverse-polarity fuses are the main connection between the converter and the DC fuse board.



# **BLOWN FUSE INDICATORS ON DC FUSE BOARD**

The DC Fuse Board has individual blown fuse indicators as standard equipment. Each of the 13 DC fuse circuits feature a red LED to indicate a blown fuse. If one of the circuits draws more current than the rating of the fuse, the fuse will blow. When this occurs, the red LED for that circuit will illuminate. Replace the blown fuse with a known good fuse of the same rating. NOTE: If the replacement fuse blows again, check that circuit for a short or overload condition.



#### AUTOMATIC COOLING FAN

The cooling fan in the WF-8500-AD Series Power Center is incremental and is controlled by the current drawn out of the converter to the applied load. The on-board microprocessor increases fan speed as the total load increases and decreases fan speed as the load decreases. Unlike traditional temperature-controlled fans, the load-controlled fan provides better component cooling by avoiding temperature spikes which can lead to premature component failure.

#### AC VOLTAGE INPUT INDICATORS

The WF-8500-AD Series Power Centers have built-in indication of the incoming AC voltage. Three LEDs give at-a-glance status of low, normal or high voltage. See Figure 2 below. If the incoming voltage is within the normal operating range of 105 to 130 VAC, the green LED will be illuminated. However, if the incoming voltage is less than 105 VACs, the yellow LED will illuminate. If the incoming voltage is greater than 130 VACs, the red LED will illuminate. If either the red or yellow LED is illuminated, shut down the WF-8500-AD Series Power Center and investigate the cause of the problem.

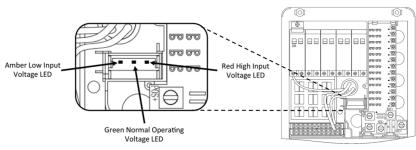


Figure 2



## **OVER-TEMPERATURE PROTECTION**

If the internal temperature of the converter exceeds a critical point, it will shut down. This protects the unit from excessive heat that may damage sensitive components. The unit will restart once the temperature inside has dropped.

## **ELECTRONIC CURRENT LIMITING**

If the output current exceeds the maximum rating for the WF-8500-AD Series converter the output current will remain constant, but the output voltage will begin to drop. If this occurs, the unit will recover once loads are reduced.

## SHORT-CIRCUIT PROTECTION

Should a short circuit occur in the RV, the WF-8500-AD Series converter will drop the voltage output to zero volts. If the short-circuit condition is removed and no other fault conditions are detected, the converter will resume normal operation. However, short-circuit conditions are dangerous, and the RV will require inspection by a qualified service technician.

# CIRCUIT PROTECTION WF-8500-AD Series Fuses and Breakers

# DC FUSES (12 VOLTS)

The DC fuse board has spaces for thirteen DC circuits. This includes three 30 Amp circuits (positions 11, 12 and 13) which may be used for any load requiring up to 30 Amps of current draw (Example: Slide-Outs). These three circuits have a maximum rating of 30 Amps. The remaining ten circuits have a maximum 20 Amp rating. The circuit fuses and the Reverse Battery Protection fuses should be replaced with ATC or ATO automotive type fuses such as:

- Littelfuse type 257
- Bussmann type ATC

# AC CIRCUIT BREAKERS (120/240 VOLTS)

The AC Breaker side of the WF-8500-AD Series Power Center is located on the upper left side. The WF-8500-AD Series accepts standard residential breakers. A total of 10 breakers can be installed: one 30 Amp Main breaker and up to a maximum of nine AC Branch circuits when using duplex breakers. A list of factories tested, and approved breakers follows.

# UL-LISTED MAIN CIRCUIT BREAKERS, RATED FOR 120 V, MAXIMUM 30 A

The following breakers have been factory tested and approved for use as 30 Amp Main breakers in the WF-8500-AD Series:

Manufacturer	Model/Cat. No./Type		
Cutler Hammer	Type BR and C		
Thomas Betts	Type TB or TBBD		
ITE/Siemens	Type QP or QT		
Square D	Type HOM or HOMT		
Murray	Type MP-T or MH-T		
General Electric	Type THQL, THQP		





The following breakers have been factory tested and approved for use as Branch breakers in the WF-8500-AD Series:

Manufacturer	Model/Cat. No./Type		
Cutler Hammer	Type BR and C, Type BRD, BD and A		
Thomas Betts	Type TB or TBBD		
ITE/Siemens	Type QP or QT		
Square D	Type HOM or HOMT		
Murray	Type MP-T or MH-T		
General Electric	Type THQL, THQP		

When replacing any of the installed circuit breakers, the replacement should be of the same manufacturer, type designation, and equal or greater interrupting rating, not to exceed 30 A. The "Short-Circuit-Current" rating for the breaker should be 10,000 Amps.

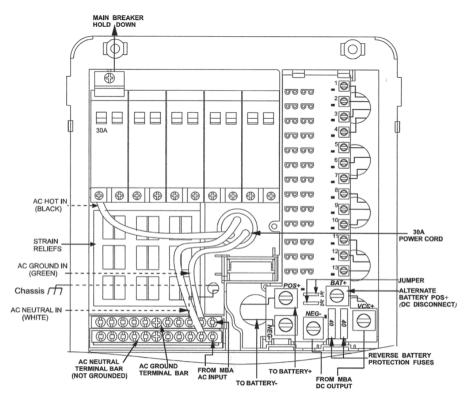


Figure 3



# **OPERATIONAL FEATURES**



#### **AUTO DETECT**

This product includes the exclusive "Auto-detect" feature for the charging of batteries . With this new technology, the power converter will evaluate the charging cycle of a battery, determine the type of battery being used, and then choose the appropriate charging program (profile) to provide for the best performance and maintenance of that battery.

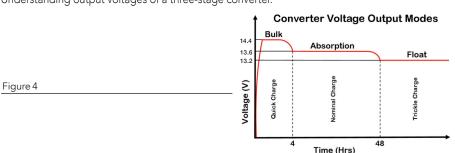
Because of the differences of Lead Acid, AGM and Lithium type batteries, a system that provides a charge to the battery or batteries must be able to accommodate the different charging requirements. With the use of the "Auto-detect" product, the charging requirement is able to be "detected" and is then automatically set for the type of battery being used. For standard Lead Acid and AGM batteries, WFCO power converters still use the Three-Stage Smart Charging to effectively maximize battery life by monitoring through the different phases of the charge cycle. On the other hand, Lithium batteries will prefer the use of only two stages when charging, and therefore the power converter will charge using the WFCO Two-Stage Smart Charging system.

# LEAD ACID & AGM THREE-STAGE SMART CHARGING

In order to maximize battery life, it is best to charge batteries slowly and keep them full of a trickle-charge when the RV is not being used. The 3-Stage "smart" charger continuously measures the battery voltage output and regulates the amount of charge using three modes of operation: Absorption, Bulk and Float modes.

# **CONVERTER MODES OF OPERATION**

Understanding output voltages of a three-stage converter.



All WFCO power converters are automatic three-stage switching power supplies. The converter senses which mode it needs to be in by checking the RV system voltage.

# **ABSORPTION MODE**

This is the default or normal mode of operation. This mode provides an output of 13.6 VDC to the DC circuits in the RV. Because RVs today are designed with converters sized to provide ample DC output power for all DC loads in normal usage, an RV will rarely require anything other than Absorption Mode.



When a WF-8500-AD Power Center is connected to a battery and is operating in Absorption Mode, it is constantly charging that battery any time the converter output is greater than the voltage level of the battery. If the battery is at or near fully charged, the current draw from the converter to the battery may be very small. If the battery were to be fully discharged, the current draw from the converter to the battery may be quite high.

The WF-8500-AD Series Power Center can charge most properly-functioning, fully discharged batteries (measured at 11.9 VDC) to a fully charged level of 12.7 VDC in less than three hours when the converter output is in Absorption Mode (13.6 VDC) and a 20 Amp lighting load is connected. Please note that adding more DC loads to the circuits will decrease the amount of current available to charge the battery, and thus will increase the time required for the battery to reach a full charge. Batteries with damaged cells or sulfation will also require additional time to charge and may never reach a full charge voltage.

Because of the relationship between voltage and amperage, once the converter reaches its maximum rated operating current level, any increase in the DC load will start to decrease the voltage output level. The converter will go into Bulk Mode when the measured output from the converter reaches approximately 12.5 VDC .

## **BULK MODE**

This mode is designed to charge a significantly discharged battery in a little less time than Absorption Mode. The microprocessor in WF-8500-AD Power Center continuously monitors the DC output voltage. When the microprocessor senses that the output voltage has dropped to a preset level, it will boost the output voltage from 13.6 VDC to approximately 14.4 VDC. The increased voltage will help the battery charge a little faster, while still providing power to the DC lighting and appliances in the RV.

In Bulk Mode, it may not be possible to observe the 14.4 VDC output because of the voltage-current relationship. To measure the 14.4 VDC output with a voltmeter, reduce some DC loads while monitoring the voltage at the converter output. As the DC loads are removed, the voltage will begin to climb until 14.4 VDC (nominal) is shown on the meter.

As the battery continues to charge, the current drawn by the battery will gradually decrease. WFCO Converters are designed to drop out of Bulk Mode when the total amperage draws from the converter reaches a preset point, indicating the battery is charged. If the amperage draws stays above the preset point, the converter will stay in Bulk Mode for a maximum of four hours. These features have been implemented to protect and extend the life of the battery.

## FLOAT MODE

This mode is the third stage of converter operation. It is designed to provide a trickle charge to the battery. If the converter observes no significant variations in current draw for approximately 44 continuous hours, it will drop the output of the converter from 13.6V to 13.2V. This lower voltage will keep the battery charged while the RV is not in use. This also helps preserve the life of the battery, while keeping it charged and ready for use. A small change in DC current, such as turning on a light or DC appliance, will cause the converter to exit Float Mode and return to the Absorption Mode. Note: While in the float mode, the converter will continue to supply a trickle charge to the battery. If the RV is in storage for thirty days or more, it is good practice to check the battery and its fluid levels on a monthly basis. NOTE: for a detailed explanation of the charging modes, please refer to our publication "Theory of Operation", document #AD-TD-0001-0



#### LITHIUM TWO-STAGE SMART CHARGING

The two-stage "smart" charger continuously measures the battery voltage output and regulates the amount of charge using two modes of operation: Bulk and Absorption mode.

# 2-STAGE CONVERTER VOLTAGE OUTPUT MODES

Understanding output voltages of a two-stage converter.

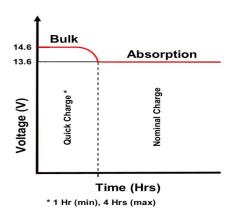


Figure 5

#### **BULK MODE**

This mode is designed with two purposes in mind. First, to quickly restore the energy back into the battery. Second, to ensure the lithium cells inside the battery remain balanced. This is accomplished by boosting the output voltage to 14.6 VDC and allowing the maximum current to flow as required by the loads.

The bulk mode stage could last anywhere from one-to-four-hours based on the battery and load current which is being used. For a full battery, the bulk stage has a minimum time requirement of one hour, which allows the lithium cells inside the battery the time required to "balance". For an empty battery, the bulk stage has a maximum time requirement of 4 hours. If your application requires longer than four hours (such as a larger battery bank > 200 Ahr), a simple cycling of power will reset the timers.

As the energy is restored into the battery, the DC system voltage will climb and the current from the converter will decrease. If the total amperage draw from the converter reaches a preset point (within the one-to-four-hour timer), the converter is designed to drop out of bulk mode.





This mode is designed with one purpose in mind. This purpose is to provide a safe operating voltage for all loads in the RV. This is accomplished by reducing (from bulk mode) the output voltage to 13.6 VDC and remaining at this voltage until the power is cycled to the converter. The absorption mode stage is the default or normal mode of operation, which has no timer associated with it. In this mode an output of 13.6 VDC is provided to the DC circuits in the RV. This voltage has a long-term history as the acceptable voltage for all loads in the RV, and should not place undue stress (nor reduce the longevity) of the lights and appliances in the RV. This is not to say that all loads will have an issue with a constant higher voltage; however, some loads may have an issue. Please refer to the individual manufacturer's specifications for acceptable operating voltage range of the connected load.



# TROUBLESHOOTING INSTRUCTIONS Troubleshooting the 8500-AD Series Power Center

Refer to the Troubleshooting Guide for the WF-8500-AD Series Power Center (Figure 6) on the next page.

# CHECKING CONVERTER OUTPUT VOLTAGE

Before checking the WF-8500-AD Series Power Center output voltage, disconnect the battery cables at the battery. Make sure the converter is plugged into an AC source (105-130 Volts). Check the converter output voltage at the battery with a voltmeter. Place the meter probes on the disconnected battery cables; place the Positive (red) meter probe on the + Positive battery wire and place the Negative (black) meter probe on the – Negative wire on the battery cable. Be sure you have good connections at the cables. If the voltage reads 13.6-14.6V, the converter is functioning properly.

If the converter output voltage at the battery reads 0.0 VDC, or if the battery is not charging, check for an open in-line fuse in the battery wire circuit. One may have been installed by the RV manufacturer. Also check for loose wiring connections.

# CHECKING FOR REVERSE BATTERY HOOKUP (REVERSE POLARITY FUSES)

If there is no DC output coming from the WF-8500-AD Series Power Center converter section, first check the reverse-polarity fuses on the fuse board. Then, visually inspect the fuses for any breaks in the fuse element. If no breaks are found, use a continuity tester to check for continuity. If the reverse-polarity fuses are blown, it means the RV battery was accidentally connected in reverse, either at the battery or at the converter. Investigate the connections and reconnect the cables properly. Replace the fuse with the same type and amperage rating as the original.

**IMPORTANT:** These fuses protect the converter from damage if the RV battery is accidentally connected in reverse. A reversed battery connection, even if for only a second, will cause these fuses to blow.

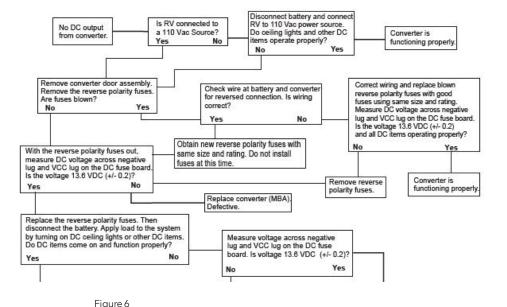
If the above checks have been made but the converter output still reads 0.0 VDC, the converter is not functioning properly.

## AC REVERSE-POLARITY (AUDIBLE ALARM)

This power center is equipped with an AC REVERSE POLARITY PROTECTION feature. Should the incoming AC neutral wire and lead wire be connected backwards at the power center, an alarm located in the power center enclosure will sound . This alarm will continue to sound until the AC wires are connected correctly.



# Troubleshooting Guide for WF-8500 Series Power Center





# **GENERAL COMPLIANCE INFORMATION**Agency Listings

#### UL

The WF-8500-AD Series units are UL-Listed, and cUL-Listed (Canadian).

#### **FCC COMPLIANCE CLASS B**

NOTE: This equipment has been tested and found to comply with the limits for a Class B digital device, pursuant to Part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference when the equipment is operated in a commercial environment. This equipment generates, uses, and can radiate radio frequency energy, and if not installed and used in accordance with the instruction manual, may cause harmful interference to radio communications. Operation of this equipment in a residential area is likely to cause harmful interference in which case the user will be required to correct the interference at his own expense.

# INSTALLATION INSTRUCTIONS Installing the WF-8500-AD Series Power Center

#### MOUNTING THE ENCLOSURE

The WF-8500-AD Series enclosure should be mounted in an accessible area such as a wall or in the side of a cabinet. The front of the enclosure should not be obstructed to allow free air flow for the cooling fan. The enclosure will slide into a rough opening of 11.51(in) H  $\times$  7.87(in) W. The enclosure depth is 7.38(in). The enclosure fastens to the wall or cabinet using four wood screws, not supplied.

### WIRING THE AC SYSTEM

\*\* Make sure no AC power is coming into the RV from either the Shore Power cord or an on-board generator. Determine the proper size breakers for the loads the WF-8500-AD Series will be powering. You can use either single or duplex breakers, or a combination of both. We recommend that all the breakers used be of the same brand. When using duplex style circuit breakers, a total of 10 breakers can be mounted in the WF-8500-AD Series, one Main breaker and nine Branch breakers. Refer to the tables on pages 5 and 6 for a selection of approved breakers. The Main breaker should be 30 Amp and is to be installed in the left-most position. See the wiring diagram (Figure 7) on page 15. A hold down clip is provided to keep the breaker securely in place.

The 30 Amp power cord is routed through the large knockout in the wiring compartment and secured with a listed strain relief clamp. The Black (Hot) wire is connected to the 30 Amp Main breaker as shown. The White (Neutral) wire is connected to the Neutral Terminal bar at the bottom of the wiring compartment. The Green (Ground) wire is connected to the Ground Terminal bar also located at the bottom of the compartment.

An 8 AWG copper conductor shall be used to bond the power center/converter to the vehicle frame.



Route the Romex leads for the Branch circuits through the Strain Reliefs in the back of the wiring compartment. In a similar fashion, connect the Black wire to the Branch breaker and the White and Green wires to the appropriate Terminal bar.

The Black power wire for the converter has a pigtail connection. The metal pin is inserted in the Branch breaker designated for converter power. The end with the wire nut can be used to power another circuit if necessary. If not used, leave the wire nut installed and push the wire to the side. Make sure all terminals are torqued to the specifications listed on the back of the enclosure.

## WIRING THE DC FUSE BOARD

\*\* Make sure the house battery is disconnected and there is no AC Power connected to the system before beginning the DC wiring. Determine what DC loads are to be connected to the fuse board and what position they will occupy. Circuits 11, 12 and 13 may be used for 30 Amp Max loads and can accept a maximum 30 Amp ATO or ATC fuses installed. The remaining ten circuits are general purpose and can accept up to 20 Amp ATO or ATC fuses installed. Make sure the fuses are seated properly.

Depending on the WF-8500-AD Series model, there are 3 different methods of connecting the DC loads to the fuse board.

- -S Models. These models have screw terminal connections. Strip approximately .25" of insulation from the load's wire and insert into the screw terminal. Tighten the terminal to the torque specified on the back of the enclosure.
- **-Q Models.** These models have a male Quick Connect tab on the fuse board and mate with a female Quick Connect on the load wire. When installing this terminal, be sure the female terminal is fully seated on the fuse board.
- -W Models. These models have a 12" wire for each circuit extending from the back of the enclosure. Strip approximately .50" insulation from the load's wire, twist the bare wire from the appropriate fuse position together with the load wire, and securely fasten with a suitably-listed connector.

Connect the heavy wire (Red) coming from the battery to the BAT+ lug located directly above the Reverse-Polarity fuses. Make sure this lug is torqued properly.

As a last step, install a separate bus bar in a location behind the converter. Run a 6 AWG wire from the NEG- lug on the bottom left of the DC fuse board to this bus bar. Connect the battery negative wire to this bus bar along with all the negative DC load wires. Also, run a wire from the bus bar to chassis ground.



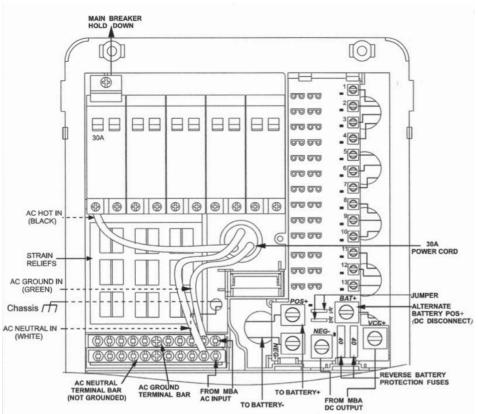


Figure 7



# CONSUMER LIMITED WARRANTY For WFCO Electronic Products

WFCO extends, to the original owner, a Two-Year Limited Product Warranty. This warranty is in effect from the date of original purchase for a period of two years. This limited warranty is extended specifically for and is limited to Recreational Vehicle application and is only valid within the continental United States, Alaska, Hawaii and the Provinces of Canada.

WFCO warrants, to the owner, that its products are free from defects in material and workmanship under normal use and service based on its intended use and function. This warranty is limited to the repair or replacement, at WFCO's discretion, of any defective parts or defective assembly.

Any implied warranties of merchantability or fitness for intended use are limited in duration unless applicable State Law provides otherwise. You may have other rights as specified by each individual state.

## **EXCLUSIONS AND LIMITATIONS**

The OEM warranty specifically does not apply to the following:

- Any WFCO product that has been repaired or altered by an unauthorized person.
- Any damage caused by misuse, faulty installation, testing, negligence, accident or any WFCO product installed in a commercial vehicle.
- Any WFCO product, whose serial number has been defaced, altered or removed.
- Any WFCO product, whose installation has not been in accordance with the WFCO written instructions.
- Any consequential damages arising from the loss of use of the product including but not limited to inconvenience, loss of service, loss of revenue, loss or damage to personal property, cost of all services performed in removing or replacing the WFCO product. Specifications are subject to change without notice or obligation.
- Any WFCO Electronics products sold through unauthorized Internet sources Example: eBay)
   will be excluded from all warranty coverage offered by Arterra Distribution / WFCO.

# CONSUMER WARRANTY CLAIM PROCEDURE

Upon determination and validation by an authorized OEM dealer that a WFCO product has a defect, visit wfcoelectronics.com to obtain the warranty request forms. Completed forms may be sent to warranty@wfcoelectronics.com. You may also contact the WFCO Warranty Service Number at (877) 294-8997 and obtain a Return Goods Authorization (RGA) number. This number shall appear on all correspondence with warranty service. Upon validation of the warranty, WFCO shall replace or repair the product with a like product. The RGA number shall be placed on the outside of the carton used to return the product for ease of identification. Do not mark directly on the product.

The product must be packaged properly to avoid further product damage which could cause an unwarrantable condition.



#### WARRANTY ASSISTANCE

The consumer may contact the selling Dealer or OEM for warranty assistance. The consumer may also contact Arterra Distribution, exclusive distributor of WFCO Products at: (574) 294-8997 or Fax (574) 294-8698.

22.00.000	WF-8540-AD	WF-8550-AD	WF-8560-AD		
Model No.	W1-6340-AD	LA & AGM / Lithium ion	(1987) (1987) T. S.		
Converter Input Power:		LA & AGIVI / LIUIIUIII IOII			
Voltage:		105-130Vac			
Frequency:	60Hz				
Max. input current @105Vac	8A 10A 12A				
Max Power	685 watt	860 watt	1030 watt		
Converter Output Power	003 Watt	800 Watt	1030 Watt		
· · · · · · · · · · · · · · · · · · ·	550 watt	685 watt	820 watt		
Continuous power: Rated DC Cutput Voltage	550 Watt	13.6V / 14.6V	820 watt		
CONTROL OF THE PARTY OF T	404	2,000,000,000,000,000	504		
Rated DC Current	40A	50A	60A		
Charging Control	automatically controlled by micro-processor				
Charging Modes	3-stage Intelligent charge / 2-stage Intelligent charge				
Intelligent charge mode	Absorption · Bulk and Storage / Absorption · Bulk mode				
Battery Adaptability	LA & AGM / Lithium ion				
Absorption charge voltage	13.6V				
Bulk charge voltage: (4 Hrs)	14.6V				
Storage charge voltage	13.2V / X				
Regulation	± 1% accuracy against input or load changes				
Cooling Fan	Speed according to the DC load amperage				
VA Efficiency:	> 80% (under 70% of load condition)				
Protection:	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	TRANSPORT OF THE PARTY OF THE P			
Overload	current-limiting & shut down; auto recovery upon normal load				
Short-circuit	shut down & auto recovery upon normal				
Over-temperature	shu	t down & auto recovery upon no	ormal		
Battery reverse polarity	protected by	y Fuse; same rated fuse replacen	nent required		
AC Distribution					
Mains Rating		Max. 30A / 120VAC			
Breakers	1 x 30A M	Mains breaker ; 9 x duplex branc	h breaker		
Romex strain reliefs	9 position	Romex strain reliefs for AC Bran	ch Circuits		
Utility Power Status	Green, Amber & Red LED indicate voltage status of Normal, Low and High				
DC Distribution Board	Walled	111111111111111111111111111111111111111	0.0 II 10 I 10 I 10 I 10 I		
Standard DC Output loops	3 x 30 AMP ; 10 x 20 AMP max. each				
Optional DC Output loops	3 x 30 AMP; 10 x 20 AMP max. each; with separate battery lug configuration				
LED on Fuse Board:	Total 16 chip-LEDs; Red indicating fuse blown status of loops and reverse polarity;				
TED OU LUSE ROSLO:	1 x Amber LED indicating E	Bulk mode On status; 1 x Amber	LED indicating Battery type		
Visual Window:		ransparent window for reading l	The state of the s		
DC Output Wires	Provide all DC loops output wires with wire number and 1 feet long extension from the edge of enclosure: 10 AWG for 30A loops / 12AWG for 20A loops				
Mechanical:					
Zero Clearance:	Special design air cooling duct to avoid heat dissipating into confined space				
Dimension: W x H x D	9.63 x 13 x 8.4 inch / 244.5 x 330.5 x 213.5 mm				
Cutout Size: W x H	7.88 x 11.5 inch / 200 x 292.5 mm				
Weight:	2.69 kg 2.78 kg				
Environmental Condition:	20 ~ 90% Non-condensing				
Safety	UL458 /UL67 certified; FCC Class B (in compliance)				



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EXPERT PRODUCT SUPPORT

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